

## Modified Epoxy Barrier Coat - Product Information Guidance

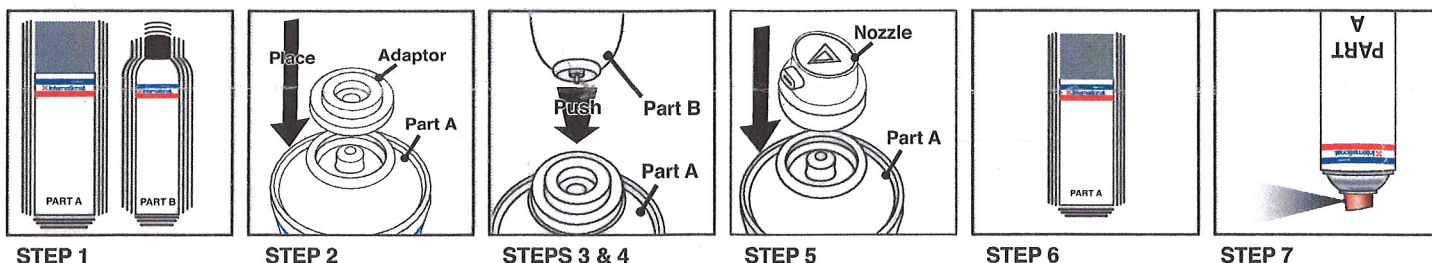
For further information please see the Interzone 954 product datasheet at <http://www.international-pc.com/PDS/2589-P-eng-A4.pdf>

<b>PRODUCT DESCRIPTION</b>	A two component, low VOC, high solids, modified epoxy barrier coat designed to give long term protection in a single coat application. Will continue to cure when immersed in water and has excellent cathodic disbondment resistance.
<b>INTENDED USE</b>	Interzone 954 Aerosol is intended to be used for repair of small areas.
<b>SAFETY NOTE</b>	<p>This product is intended for use only by professional applicators in industrial situations in accordance with the advice given on this sheet, the Material Safety Data Sheet and the container(s), and should not be used without reference to the Material Safety Data Sheet (MSDS) which International Protective Coatings has provided to its customers.</p> <p>All work involving the application and use of this product should be performed in compliance with all relevant national, Health, Safety &amp; Environmental standards and regulations.</p> <p><b>Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.</b></p>

<b>APPLICATION DETAILS</b>	<p>Ensure PPE is worn before undertaking the following process:</p> <p><b>Step 1</b> – Shake Part A and part B separately and place on a flat surface.</p> <p><b>Step 2</b> – Remove Part A and Part B lids. Place adaptor over entry hole of Part A, do not push the adaptor into the hole at this point to avoid unnecessary spray. <b>NOTE:</b> Please ensure that a new adaptor is used for each pack mixed.</p> <p><b>Step 3</b> – Firmly holding Part B, position the can upside down and insert the can onto the vacant adaptor hole that is currently resting on part A.</p> <p><b>Step 4</b> – Firmly push Part B into the adaptor that is resting on Part A. Continue to do this until Part B is empty. Once part B is empty dispose of Part B.</p> <p><b>Step 5</b> – Remove the adaptor and discard. Place the nozzle onto Part A and replace Lid.</p> <p><b>Step 6</b> – Shake Part A (now that it is mixed with Part B) for a continuous period of 1 – 2 minutes.</p> <p><b>Step 7</b> – Remove Part A lid, position can upside down and spray onto a 'test area'. Spray until liquid visibly turns to the colour of the coating.</p> <p><b>Step 8</b> – Returning Part A to the upright position, you are now ready to use Interzone 954 Aerosol. Please note that if you desire an easy to use gun to enhance your application practice; fit the gun to the Part A now by pushing gun onto area surrounding the nozzle.</p>
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Gun (See Step 8)



DRYING TIME	Minimum overcoating interval with recommended topcoats				
	Temperature	Touch Dry	Hard Dry	Minimum	Maximum
	25°C (77°F)	4 hours	8 hours	8 hours	7 days <sup>1</sup>

<sup>1</sup> Maximum overcoating intervals are shorter when using polysiloxane topcoats. Consult International Protective Coatings for further details.

<b>TYPICAL THICKNESS</b>	250-500 microns (10-20 mils) dry
<b>VOC</b>	151 g/kg EU Solvent Emissions Directive (Council Directive 1999/13/EC)
<b>POT LIFE</b>	24 hours maximum at 25°C (77°F)
<b>PACK SIZE</b>	Interzone 954 Aerosol can be ordered in packs of 12 (two boxes, one box containing 12x Part A containers and one box 12x Part B containers); the box of Part B containers will also include 12x filling adaptors and 12x nozzles.
<b>STORAGE</b>	12 months minimum at 25°C (77°F). Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.

**Important Note**  
 The information in this product information guide is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this product information guide without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this product information guide is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this product information guide is current prior to using the product.

The Technical Data Sheet is available on our website at [www.international-marine.com](http://www.international-marine.com) or [www.international-pc.com](http://www.international-pc.com). The information contained in the technical data sheet on the website will take precedence.

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